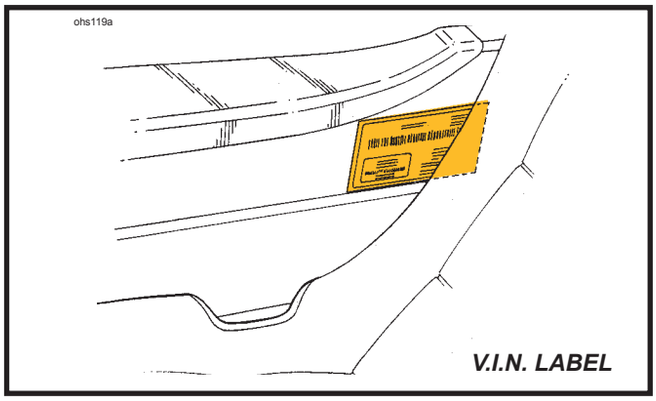
CONTENTS

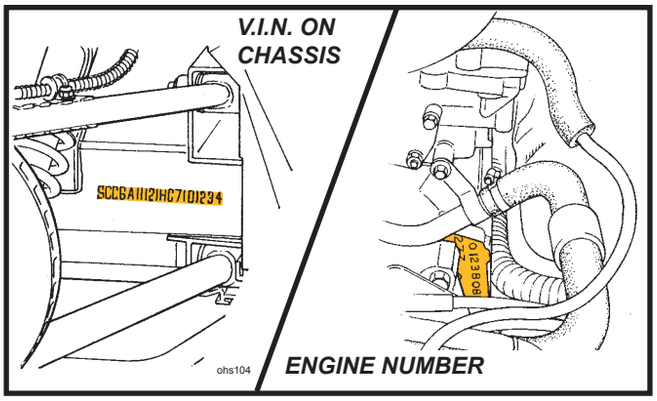
ELISE 111R, EXIGE 2004 M.Y. Onwards, Elise North America

VEHICLE IDENTIFICATION NUMBER & ENGINE NUMBER

The Vehicle Identification Number (V.I.N.) is stamped on the chassis in the right hand front wheelarch area, viewable with the front wheels turned to right full lock, and is also printed on a label stuck to the inside of the chassis sideframe alongside the driver's seat. The engine number is marked on a vertical patch at the right hand side of the rear face of the cylinder block, adjacent to the clutch housing.

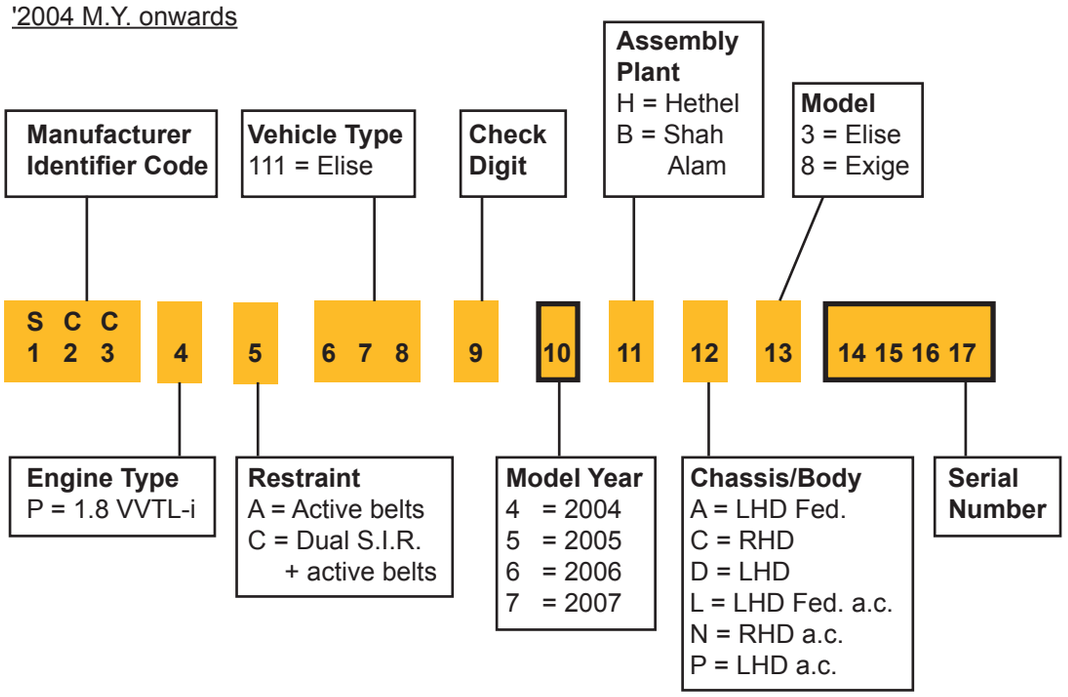
Both numbers should always be quoted with any vehicle enquiries, as Factory records are filed against V.I.N., and specification change points are identified by V.I.N. or engine number. The vehicle licence number should be considered irrelevant, since it may not accurately reflect vehicle age, and may also be changed during the car's life.





The V.I.N. comprises 17 characters, coded in accordance with European Economic Community (EEC) and National Highway Traffic Safety Association (NHTSA) directives. For change point identification in Service Notes, Service Bulletins and Service Parts Lists, typically, only characters 10 (model year), and 14 to 17 (serial number) will be quoted.

'2004 M.Y. onwards



MODEL HISTORY

Elise 111R Introduction: January 2004

VIN character 4 = P; Character 13 = 3; Serial number from 0970

Note that the serial number sequence is shared with other Elise variants.

Changes from previous model include: Toyota powertrain with 1.8 litre VVTL-i engine and 6-speed transmission. Twin exhaust tailpipes exiting through centre of diffuser. Larger fuel tank with new pump. Revised chassis rail rear ends, new rear subframe, revised seat belt mounting frame backstays. Revised rear suspension wishbones, springs and dampers. ABS brake control with vacuum servo. Revised front bonnet grilles and access covers.

2004 Exige Introduction: March 2004

VIN character 4 = P; Character 13 = 8; Serial number from 1092

Note that the serial number sequence is shared with other Elise variants.

Differences compared with Elise 111R include: Restyled front and rear clamshells with fixed roof and strut mounted rear aerofoil. Front body splitter panel. Re-styled road wheels, wider on the front, and Yokohama A048 tyres.

2005 M.Y. Elise for North America: May 2004

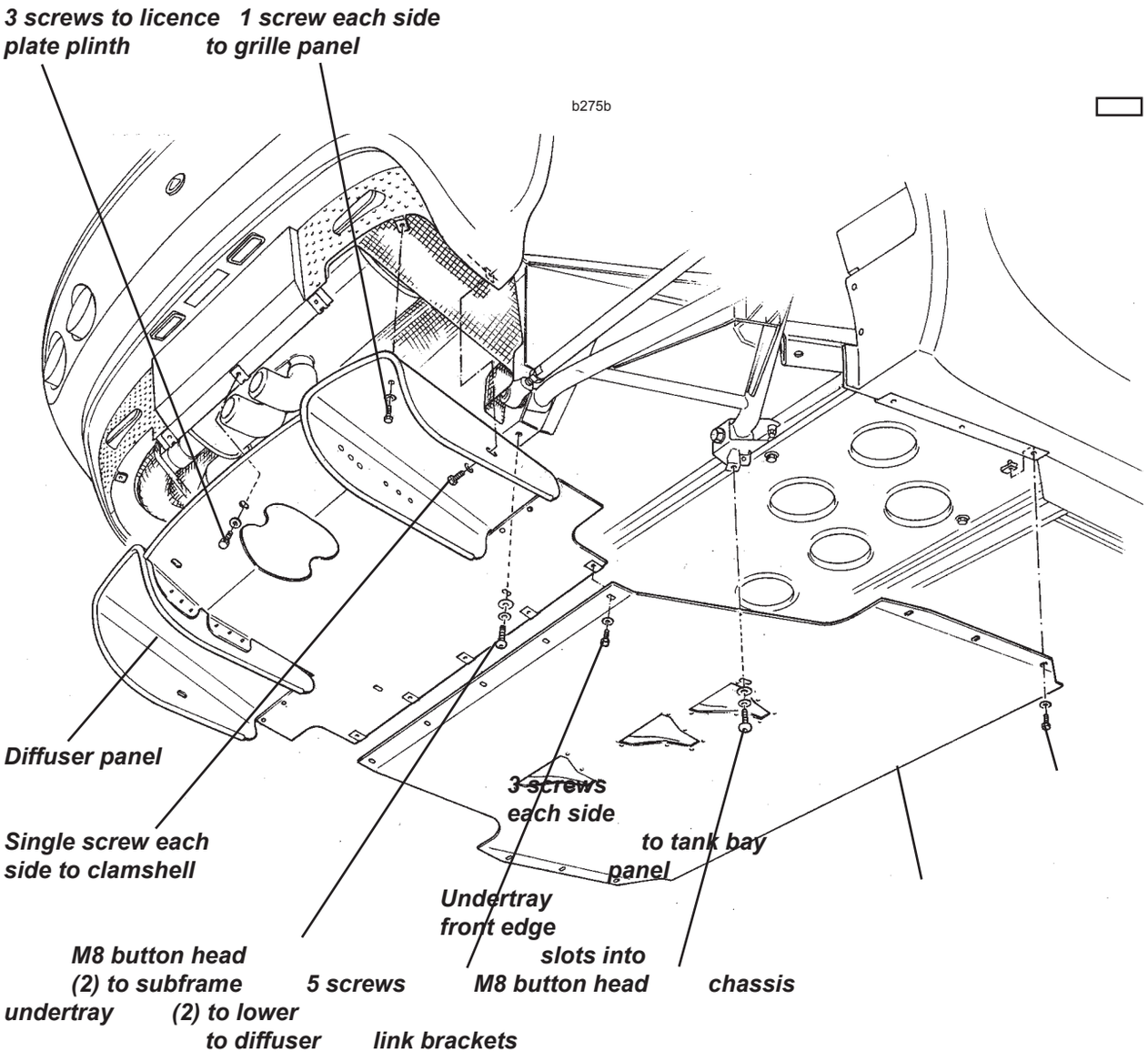
VIN character 10 = 5; Character 12 = L; Serial number from 0001

Note that the serial number sequence is shared with other Elise variants when '05 M.Y. is adopted for those models later in the year.

Differences compared with Elise 111R include: Driver and passenger airbags, pyrotechnic seat belt pre-tensioners; Re-styled fascia and dashboard structure; Front speakers moved onto top surface of fascia, stowage pockets incorporated into dashboard end panels, fixed windscreen demist vents. Engine start button in driver's side switch panel. Revised springs and dampers, Yokohama AD07 tyres. Side marker lamps on front and rear wheelarch lips. Revised fuel system with fuel filler flap.

ENGINE BAY UNDERTRAY/DIFFUSER

For certain service operations, it may by necessary to remove the engine bay undertray and/or diffuser panel. The panels contribute to the aerodynamic performance of the car, and also help to keep the engine bay clean. Do not run the car without the panels fitted.



JACKING POINTS

Care must be taken when using a lifting jack or hoist only to position the device in one of the the areas shown in the illustration, with a suitable rubber or timber pad protecting the chassis from surface damage. If a 4-point lift is to be used, the engine bay undertray/diffuser panel (if fitted) must first be removed. When using a 4-point lift, it is strongly recommended that for optimum stability and safety, positions B and D are used.

A; Identified by a blue sticker. Beneath crossmember ahead of fuel tank bay. To be used one side at a time for wheel changing - lifts both wheels on one side. *Do not use with a four point garage lift.*

B; Beneath the front end of the right or left hand main chassis rail, behind the front wheelarch. Garage use with 4-point lift in conjunction with (C).

C; *The engine undertray/diffuser panel must first be removed.* Beneath the outboard end of the chassis crossmember ahead of the rear wheelarches. Take care to position the jack between the fixing screws for the fuel tank bay perforated undershield. Garage use with 4-point lift in conjuction with (B).

D; *The engine undertray/diffuser panel must first be removed.* Beneath the rear subframe, close to the lower wishbone rearmost mountings.

Jacking at any other point may damage the chassis or body structure and/or jeopardise safety.