



SERVICE BULLETIN

Date: 18.11.04

Model: Elise '04 M.Y.

Number:
2004/27

CLASS 2

<i>Service Manager</i>	<i>Service Reception</i>	<i>Supervisor</i>	<i>Parts Manager</i>

TITLE: Rectification of water ingress via sunvisor brackets.

REASON: The sun visors, introduced as an option on '04 M.Y. Elise, are mounted on brackets bonded onto the windscreen frame and overlaid by the windscreen adhesive. It has been found that deficient priming of the bracket top surface can result in incomplete bonding between screen and bracket and possible water ingress under certain conditions.

ACTION: If an Elise should suffer water ingress via the windscreen seal in the area of the sun visor mounting brackets, the following rectification procedure should be adopted: (Note that it is **NOT** necessary to remove the windscreen)

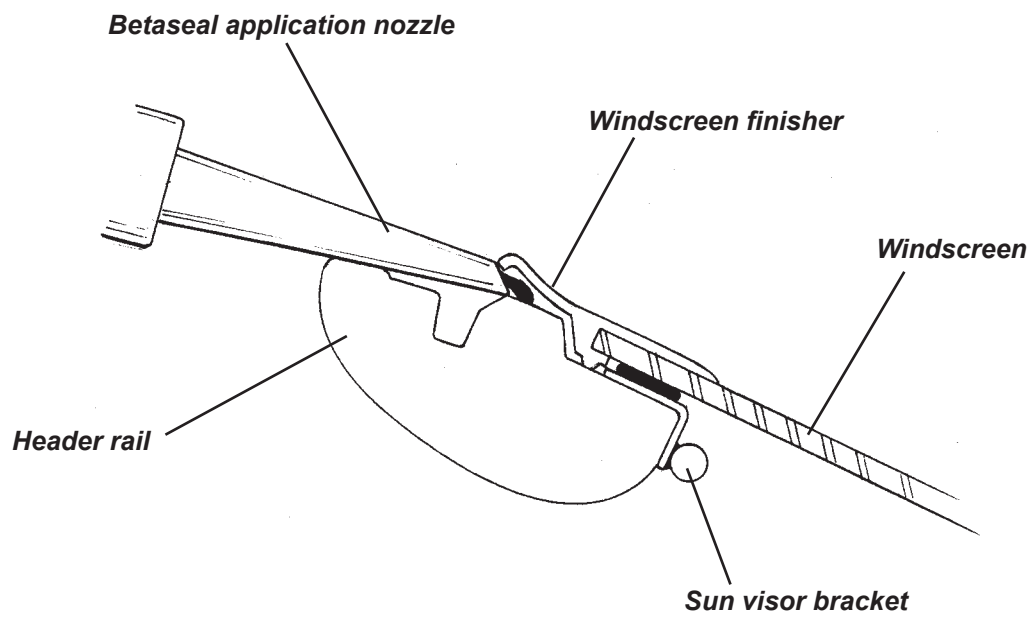
Parts required	Part number	Qty
Betamate 2800 (note; this is as used for footwell secondary floors)	B111B6159V	80ml

Procedure

1. Remove the soft or hard top roof.
2. Using the nozzle of the sealant cartridge, ease up the edge of the windscreen moulded surround finisher, and extrude a continuous bead of sealant/adhesive between the finisher and header rail from around each top corner as shown in the diagram.
3. Lightly press down the finisher to ensure suitable spread of sealant and correct surface profile.
4. Refit soft top or hard top roof and water test.

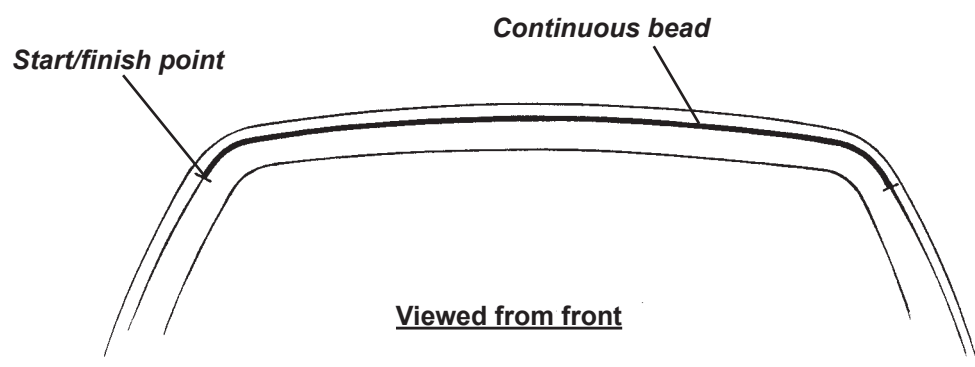
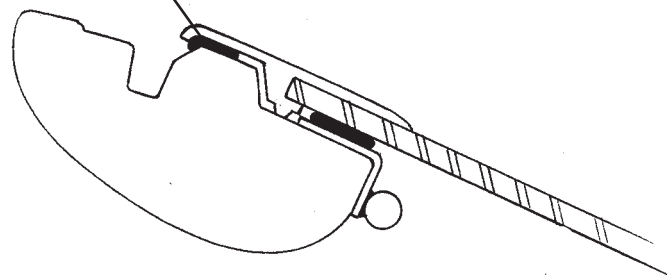
CHARGES: Hardtop: 0.6 hr/car. Soft top: 0.4 hr/car. Operation Code 11.01.01 - 07, 'A' code 50,'B' code 40. Please quote bulletin number in the text remarks section.

Illustrations overleaf.....



SB85

Finished condition



SB86