

## Removing Exige Rear Clam (S2 Federal 2006)

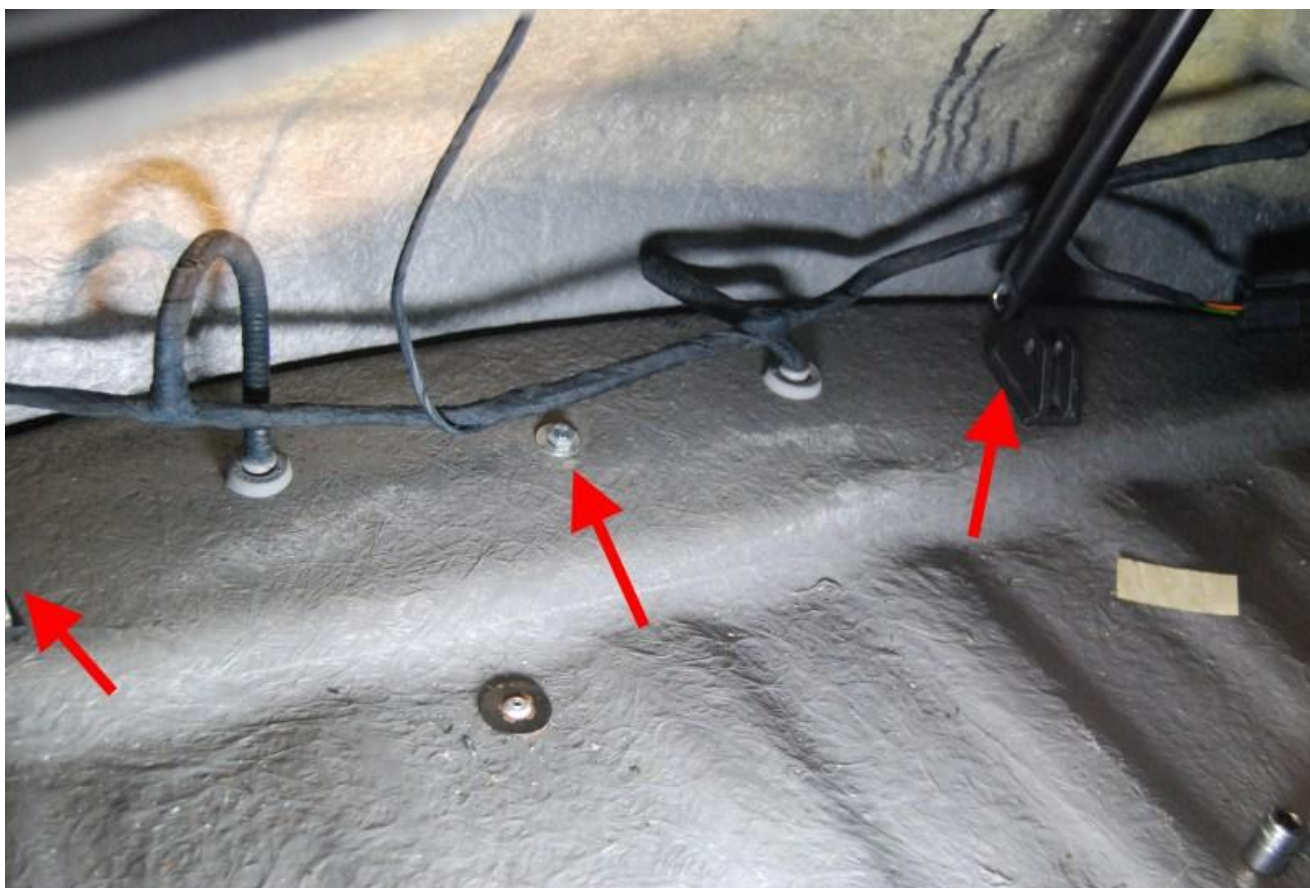
I did remove the seats (only takes like 15 minutes), but did not remove the rear panel nor the factory harness bar. At least to take off the clam, putting on the clam may be a little harder with the panel on.

1. Remove side scoops
2. Take off wheel on each side and remove the fender liners.
3. Between the side scoops and fenderwell there are 2 bolts on each side that connect the rear clam to side skirts.

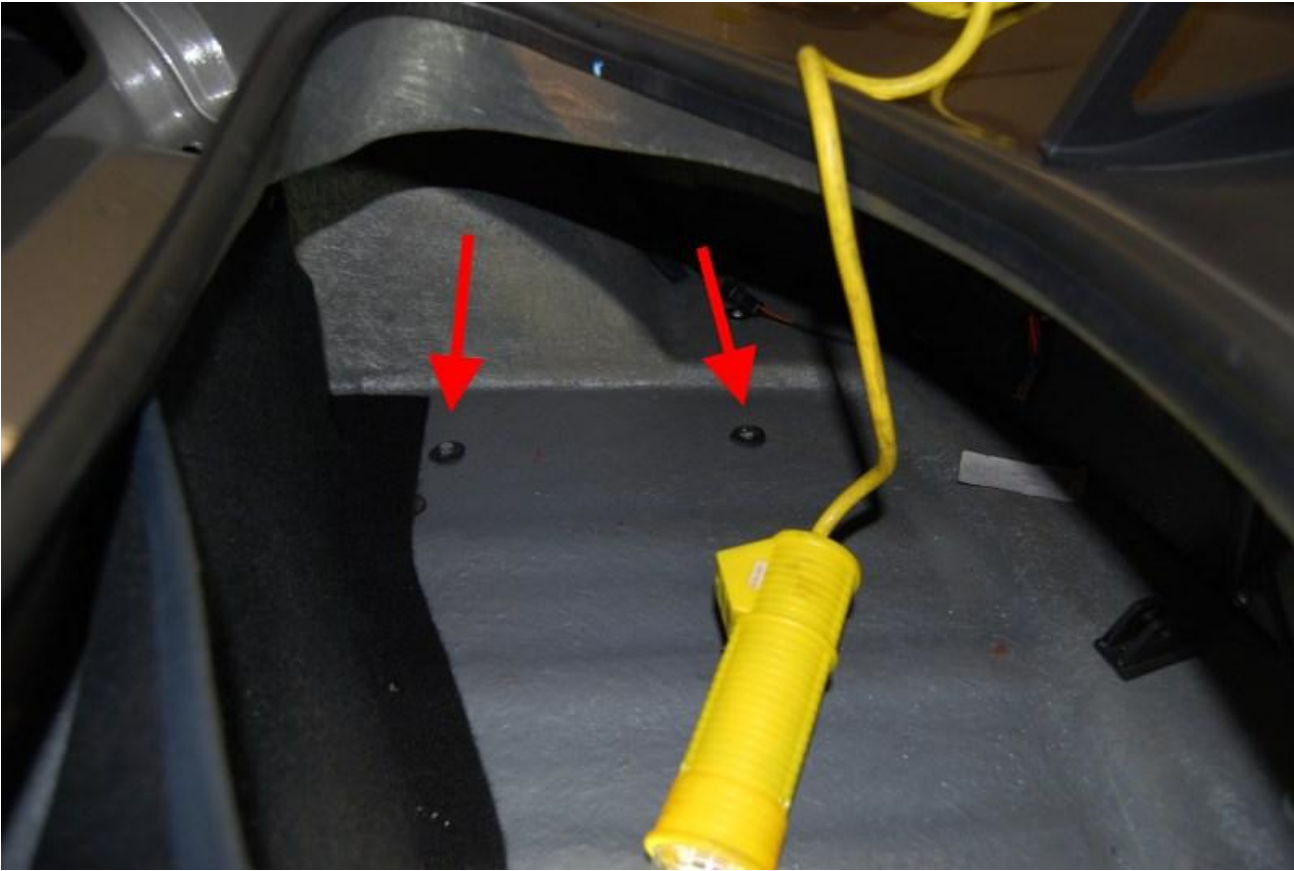


4. Take off the diffuser (and may as well do the undertray while you're down there).
5. Disconnect the electrical system inside the trunk. The light harness, the battery harness, and behind the carpet is the security harness for the hatch.
6. Remove the battery.
7. Remove all carpet and padding from the bottom.
8. Pull the wires through the bulkhead. Remove the rubber grommet with them.
9. Remove 3 bolts along the inside outer edge of the rear clam. These hold the license plate frame in place. If your original heatshield is still in original condition, there are also 2 bolts attaching the heatshield

to the backside of the license plate holder.

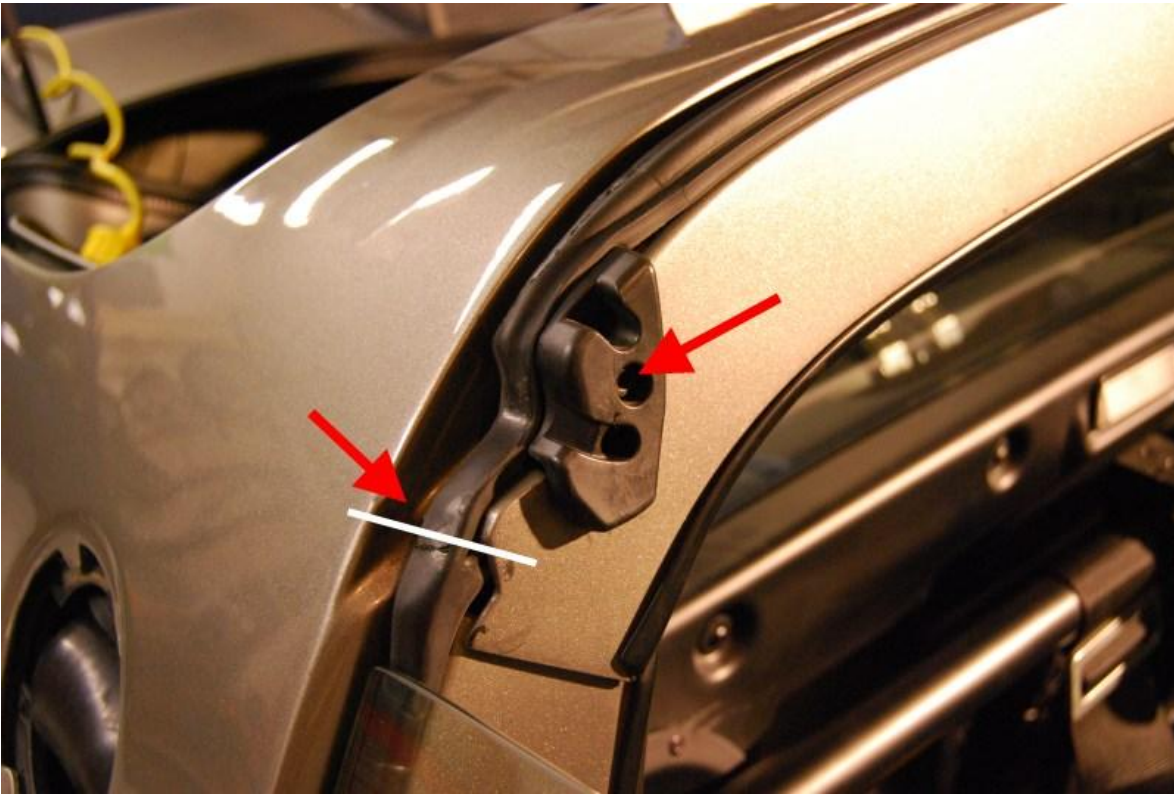


10. Remove 2 bolts on each side inside the clam that holds it to the chassis.

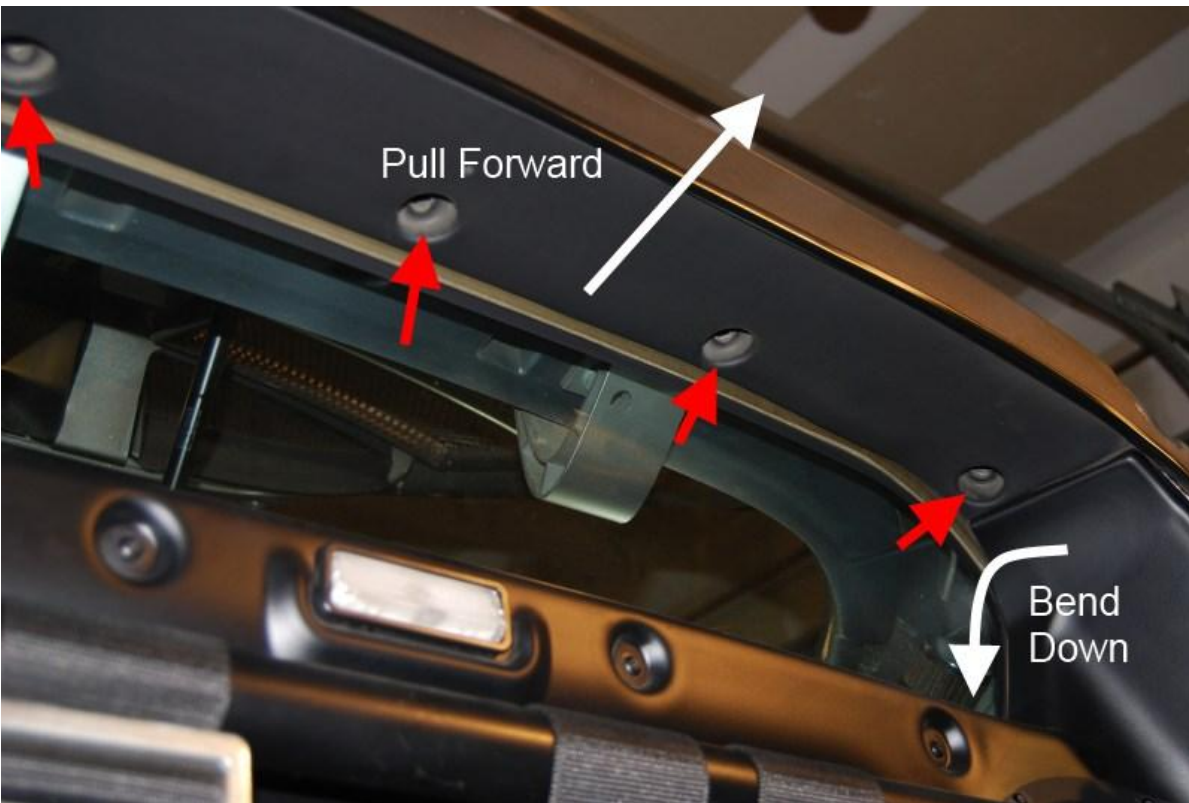


11. Take off the screws on the aluminum ring on the gas cap. Remove the ring. Wiggle the fuel filler neck loose from the clam. Nothing is securing it to the clam, but it may be "sticking" to the clam.

12. Moving to the cabin. Remove the hardtop brackets. Also if you want to take the easy way out use a razorblade and make a slice in the rubber seal. This way you don't have to remove the seal...cause its all one piece. Don't slice through the bottom part that goes under the clam, just the top part.



13. Remove the plastic clips from the headliner. Then remove the piece. Its foam so you can bend it. You can bend the ends of the main rear panel to get the foam piece out. Once you bend the bottom panel enough you can pull the foam panel forwards and it will slide out.



14. This next part is the hardpart, but you're almost across the finish line. Remove the speakers. If you

have the factory harness bar you only need to remove the speakers, not the pod or the bar. From the speaker hole, reach horizontally to the clam just above the scoop. There is a single 10mm bolt.

This is the part that may be hard going back on depending on how well you can get the bolts to rethread while reaching through the speaker hole.



15. Loosen the windshield washer fluid bottle from the clam.

16. The last part is the rear hatch release. Remove the heatshield that covers the latch mechanism.



17. Get some slack in the wire. Pull it out a little and use a 7mm socket to unscrew the bolt a little. Once its loose you can slide it off the wire. Then just pull the wire out of the guides.



18. This is on a 2006 non factory supercharged model. If you have a 2007+ you will probably need to disconnect the air scoop tunnel from the intercooler and clam.

Now the clam should be completely loosened from the chassis. Give it some wiggles all the way around. You should see it move. 2 people (me and my wife) can lift it off the chassis. Take note of the spacers that are underneath the clam. Take a picture, or tape them in place (or take a picture, clean the area then tape them back in place).

