



SERVICE BULLETIN

Date: 21.04.06

Model: '06 Elise/Exige

Number:
2006/10

CLASS 2

Service Manager	Service Reception	Supervisor	Parts Manager

TITLE: Contamination of throttle body with assembly lubricant.

REASON: To identify possible cause of idle or throttle operation concerns on '06 M.Y. electronic throttle models.

ACTION: If a car with electronic throttle is found to suffer fast or erratic idle, or throttle related fault codes (most likely soon after vehicle delivery), first check for throttle body contamination:

1. Remove convoluted intake duct between air cleaner and throttle body.
2. Inspect duct and throttle body for evidence of clear plastic residue from an assembly lubricant/adhesive used to fit the air intake ducting.
3. Use a proprietary electrical contact cleaner to remove the residue and ensure smooth and unrestricted throttle valve operation.
4. Clear fault codes and road test.

Note: Use of the associated assembly fluid was discontinued in March '06 at approx. VIN '06 serial number 1800.

CHARGES: For cars exhibiting this concern in warranty, claims for 0.3 hr/car may be submitted quoting Operation Code 42.04.05 - 07, 'A' code 50, 'B' code 40. Please quote bulletin number in the text remarks section.