



SERVICE BULLETIN

Date: 04.01.08

Model: Exige S 240 hp

Number:
2008/03

CLASS 2

Service Manager	Service Reception	Supervisor	Parts Manager

TITLE: Retrofitment of roof scoop intake grille.

REASON: To prevent ingress of leaves and litter, and to comply with Type Approval requirements. The Exige S with 240 hp Performance Pack using the large roof scoop initiating at the windscreen header rail, must be fitted with an intake grille in order to inhibit foreign body ingress and also to comply with Type Approval regulations. Cars built from December '07 onwards are factory fitted with the grille, but earlier cars require retrofitment.

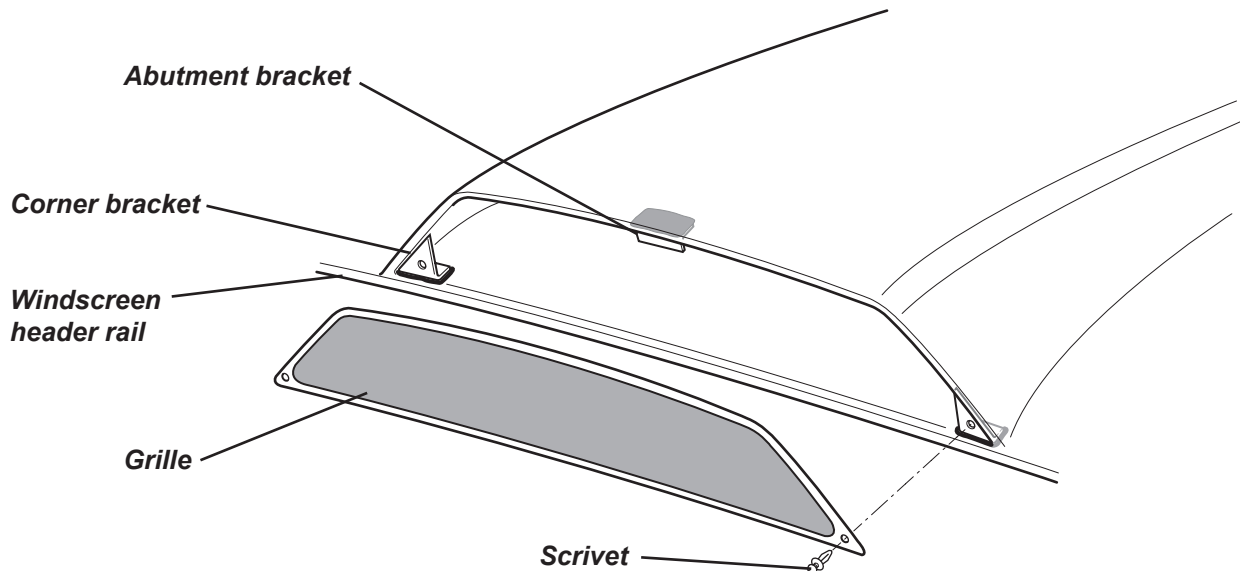
ACTION: At the next opportunity, on any road registered non-USA Exige S 240 with an un-grilled roof scoop, carry out the following action:

Parts Required

Grille, roof scoop	A122U0090F	1 off
Bracket Kit, roof scoop grille	A122U0092S	1 off
Scrivet, 6mm, grille fixing	A124W6893F	2 off

Procedure

1. Take suitable precautions to protect the front body and windscreen from damage whilst accessing the scoop intake.
2. The bracket kit contains three aluminium brackets to be bonded to the inside of the scoop and provide corner mounting points and a top abutment for the grille. Prepare the bonding face (shorter leg) of each bracket and the corresponding surface inside the scoop with Betaclean 3900 or similar cleaner/degreaser.
3. Dry fit and mark the position of the brackets to mount the grille flush with the front edge of the scoop.



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4. Apply a suitable adhesive (e.g. Araldite Epoxy) to each bracket and secure in the marked positions until cured.
5. Trial fit the grille and mark the fixing hole positions on the corner brackets. Drill a 6mm hole in each corner bracket to accommodate the Scrivet.
6. Fit the grille and secure with the two M6 Scrivets.

CHARGES: Claims for 0.5 hr/car may be submitted quoting Operation Code 12.04.01 - 07, 'A' code 40, 'B' code 50. Please quote S/B 2008/03 in the remarks column.