



SERVICE BULLETIN

Date: 25.02.08

Model: Elise/Exige/Europa

CLASS 3

Number:
2008/08

Service Manager	Service Reception	Supervisor	Parts Manager

Re-issue of S/B 2007/11 with additional information

TITLE: Radiator hose security.

REASON: Further to Service Bulletin 2007/11 requesting hose security checks to be performed on certain new cars in dealer sales stock prior to delivery, this bulletin repeats the hose clamp fitting precautions and specifies a new, wider clamp, with a higher tightening torque.

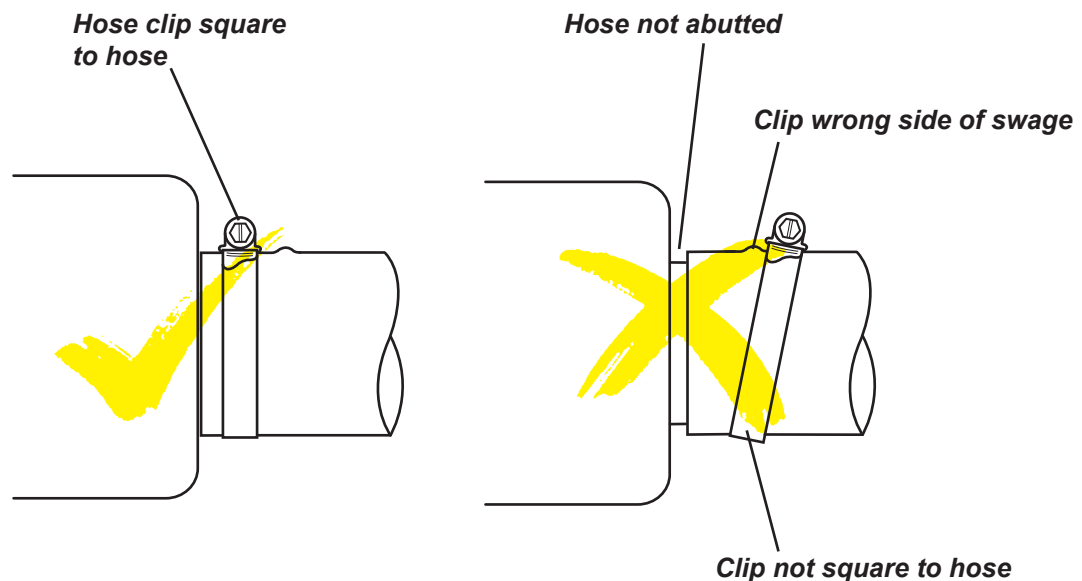
ACTION: **Checking Procedure**

General:

The secure fitment of the inlet and outlet hoses to the engine coolant radiator requires that all of the following conditions are met:

- i) The hose is pushed fully onto the radiator spout, with the end of the hose abutting squarely against the radiator tank.
- ii) The hose clip is correctly positioned midway between the swage on the spout and the radiator tank.
- iii) The hose clip is correctly aligned at 90° to the hose.
- iv) The hose clip is correctly tightened.
- v) If the hose needs to be refitted, it is essential that NO assembly lubricant is used.
- vi) A new hose clip has been introduced for this application with a wider band and increased torque capacity. If for any reason a radiator hose is removed, the opportunity should be taken to fit the latest type clip.

Part number; **A120W6892F**
 Width; 16 mm
 Tightening torque; 9 Nm



Continued

1. *Radiator RH inlet hose:* Access to the hose clip is available from above, through the louvre panel or mesh grille. If repositioning or rectification is required, the wheelarch liner may need to be released.

2. *Radiator LH outlet hose:* For access to this hose clip, it is necessary first to remove the LH front turn signal lamp. Use a flat blade screwdriver through the aperture in the radiator air intake to press back the retaining clip at the front end of the lamp, and lift the front of the lamp sufficiently to unhook the rubber band safety restraint. Unhook the lamp rear end.
If it is necessary to reposition the hose clip, or outlet hose, the wheelarch liner may need to be released.
When refitting the lamp, ensure that the front end retaining clip is not damaged, that the rubber band is hooked over the clip, and that the clip engages correctly with the clamshell flange. It should not be possible to prise out the lamp without pressing back the clip with a screwdriver.