

TITLE: Weathersealing of windscreen lower edge. (NON - USA MARKET)

REASON: To prevent water ingress to cabin and corrosion damage to electronic modules.

Warranty analysis has shown that a production assembly discrepancy may render some Europa models liable to water ingress from a displaced sealing bead at the lower edge of the windscreen. In such cases, electronic modules in the vicinity are vulnerable to damage from water contamina-

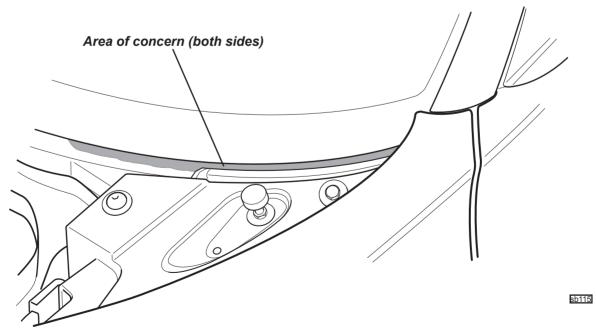
tion and corrosion.

Action: At the next opportunity, carry out the precautionary procedure detailed below on all Europas prior to '08 model year serial number 1595.

Procedure

- 1. Open the body front access panel and using Betaclean 3900 (A100B6008V) thoroughly clean the joint at each side of the windscreen lower edge, and the top joint between the windscreen frame and body side panel.
- 2. Use Betaprime 5404 (A082B6337V) to prime the cleaned areas, and allow a minimum of 15 minutes drying time. Apply a bead of Betaseal 1701 (A082B6281F) to the appropriate areas, and use a spatula to fill each joint, leaving a neat appearance.

CHARGES: Claims for 0.5 hr/car may be submitted quoting Operation Code 11.01.01 - 04, 'A' code 40, 'B' code 50. Please quote bulletin number in the text remarks section.



sb_screen seal